

# FLEXI-DECK



## DESCRIPTION

FLEXI-DECK is a high build, extremely tough water based, environmentally friendly, acrylic coating, designed for use in the marine and construction industries.

## PREPARATION

Clean the surface such that it is a sound surface which is free of dust, oil, laitence, rust, mould, algae, fungi, coatings, paints, bitumens and curing compunds.

Concrete that have had previous coatings applied to them should be ground off to remove coatings. Waterblasting should follow to remove all dusts and loose material. Allow to dry before proceeding.

FIBREGLASS: Lightly sand the substrate with fine sandpaper. Apply INTERPRIME as supplied at the rate of 8-10m<sup>2</sup>/litre. One coat is usually sufficient.

CONCRETE: Apply one coat PLICRETE or SCREEDBOND/CEMENT as a primer at a rate of 4-5m<sup>2</sup>/litre. Apply two coats if concrete is subject to rising moisture or is highly porous.

IRON AND STEEL: Remove any rust before painting iron or steel. Use CORROPEL at the rate of 6-8m<sup>2</sup>/litre/coat on bare or rust effected iron or steel. For unsound painted surfaces, remove the paint and apply CORROPEL as above. One coat of CORROPEL is usually sufficient. If two coats are necessary, allow at least four hours @25°C before applying the second coat.

## APPLICATION

When the surface has been sealed or is suitable for receiving FLEXI-DECK, apply as supplied at the rate of 2m<sup>2</sup>/litre/coat for heavy wear. For lighter wear apply FLEXI-DECK at a rate of 3-4m<sup>2</sup>/litre.

Use a texture roller for a high build texture finish. A low knap roller is suitable to produce a flatter finish. Two coats are recommended. For high wear, apply three coats.

FLEXI-DECK coats should be applied 24 hours apart at 25°C. Forced or natural airflow is recommended during and after application to aid curing.

FLEXI-DECK can withstand pedestrian traffic 24 hours after last coat. Vehicle traffic after 5 days. Full cure is 7 days @25°C

If being applied externally, Do not apply if humidity is above 75% or if rain or inclement weather is expected within 72 hours. FLEXI-DECK should not be applied if temperature is below 10°C or above 35°C.

## CLEAN UP

Clean wet FLEXI-DECK with water. For set FLEXI-DECK, clean off with MARCMOVE or WIZ STRIP.

## STORAGE

Store FLEXI-DECK in sealed containers in a cool area between 5-30°C and away from foodstuffs.

## SAFETY

Wear protective clothing, safety boots and goggles. For skin contact, wash off FLEXI-DECK with soapy water. For eye contact, rinse the eyes with water for 15 minutes and seek medical advice.

## PACK SIZES

FLEXI-DECK is sold in packs of 10 and 20 litres.

## TRANSPORT

FLEXI-DECK is not a hazardous good as defined by WorkSafe Australia.

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IDENTIFICATION  
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